

The Spider's Web

3D MODEL DESCRIPTION

Both spooky decor and a relaxing fidget, this is the only spider's web you'll fall voluntarily into. Just don't dust it off by mistake.

- This STL file is recommended for FDM Printers!
- 3D Printing Time: 07 Hours 40 Minutes
- Approximately Length : 19 cm

3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle:** 0.4 mm
- **Average Speed:** 20mm/s (First Layer) / 30 mm/s (All the other layers)
- **Recommended Initial Layer Height:** 0.12 mm
- **Recommended Layer Height:** 0.12 mm
- **Recommended Perimeters/ Walls:** 3.
- **Recommended Infill (%):** 10% (Gyroid)
- **Needs Support:** No.
- **Build Plate Adhesion:** Skirt.

The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.

Happy Printing!