

Contemplative Incense Fall

3D MODEL DESCRIPTION

The peaceful sight of a secluded temple, now inside the comfort of your home.

- This STL file is recommended for FDM Printers!
- 3D Printing Time Based on **Ender 3**: 19 Hours 48 Minutes (will vary accord to you printer model)
- Approximately Height: 23 cm

For the incense burner, I recommend placing a large washer (link below) in the top bowl. The washer must have a hole and some distance to the bottom so that the incense burner can release the smoke downwards into the bowl.

Please do not leave the object alone when you have fired up the incense burner.

** SUGGESTION LINKS **

[ALIEXPRESS](#)

3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle:** 0.4 mm
- **First Layer Line Width:** 0.48 mm / 120%
- **Average Speed:** 20mm/s (First Layer) / 50mm/s (All the other layers) | 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- **Recommended Initial Layer Height:** 0.12 mm
- **Recommended Layer Height:** 0.12 mm
- **Recommended Perimeters/ Walls:** 3.
- **Recommended Infill (%):** 10% (Gyroid)
- **Needs Support:** No.
- **Build Plate Adhesion:** Skirt.

The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.

Happy Printing!