

Road Rage Wall Lamp

3D MODEL DESCRIPTION

Pure, unfiltered attitude in lamp form. Inspired by the raw energy of the open road, this one doesn't just light up a room: it dominates it.

- This **STL** file is recommended for **FDM** Printers!
- 3D Printing Time Based on **Ender 3**: **04** Day, **27** Hours, **53** Minutes (will vary accord to you printer model)
- **Attention in this Assembly**: Do not change the recommended profiles in the "**PDF**" if you use "**Silk**" filament.
- **Approximate Measurements**: **55 x 45 x 25** cm
- **You will need**: Lamp and Holder - [Amazon Lamp](#) - [Amazon Holder](#) - [AliExpress Lamp](#) - [AliExpress Holder](#) - [Shopee](#)
- **ATTENTION!** For "**Multiparts**" stl, you will need super glue to join some pieces.
- **ATTENTION!** Use only cold LED lamps to avoid overheating and damaging your product.

3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle**: 0.4 mm
- **First Layer Line Width**: 0.48 mm / 120%
- **Average Speed**: 20mm/s (First Layer) / 50mm/s (All the other layers) | 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- **Recommended Initial Layer Height**: 0.20 mm
- **Recommended Layer Height**: 0.20 mm
- **Recommended Perimeters/ Walls**: 3.
- **Recommended Infill (%)**: 10% (Gyroid)
- **Needs Support**: Yes. (Grid) only in "**Lower Brace**" files.
- **Build Plate Adhesion**: Yes. (Brim) only in the highest parts.

The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.