

Piston Reaper Headphone Holder

3D MODEL DESCRIPTION

Your headphones deserve a throne. A skull clutching a piston keeps them in pole position, ready for your next ride.

- This **STL** file is recommended for **FDM** Printers!
- 3D Printing Time Based on **Ender 3**: **01** Day, **01** Hours, **53** Minutes (will vary accord to you printer model)
- **Attention in this Assembly**: Do not change the recommended profiles in the "**PDF**" if you use "**Silk**" filament.
- **Approximate Measurements**: Mais Version **09** x **09** x **28** cm

3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle**: 0.4 mm
- **First Layer Line Width**: 0.48 mm / 120%
- **Average Speed**: 20mm/s (First Layer) / 50mm/s (All the other layers) | 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- **Recommended Initial Layer Height**: 0.20 mm
- **Recommended Layer Height**: 0.20 mm
- **Recommended Perimeters/ Walls**: 3.
- **Recommended Infill (%)**: 10% (Gyroid)
- **Needs Support**: Yes. (Grid) if your printer is not well adjusted to make "bridges" and "overhangs".
- **Build Plate Adhesion**: None.

The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.

Happy Printing!