

The Great White Shark

3D MODEL DESCRIPTION

White Sharks are not the villains movies made us think they are! Though it's best to admire them from a distance, just to be sure.

All our fish articulated fish are print-in-place, and designed especially for better and easier assembly. For a mesmerizing movement effect, remember to only glue both sides on the pin connection.

If you're still nervous about printing it, try the baby version first!

- This STL file is recommended for FDM Printers!
- 3D Printing Time: 3 Days 23 Hours and 47 Minutes
- Approximately length: Shark 25cm x 15cm x 9cm

Base 21cm x 13cm x 12cm

3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle:** 0.4 mm
- **First Layer Line Width:** 0.48 mm / 120%
- **Average Speed:** 20mm/s (First Layer) / 30mm/s (All the other layers) / 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- **Recommended Initial Layer Height:** 0.20 mm
- **Recommended Layer Height:** 0.12 mm
- **Recommended Perimeters/ Walls:** 3.
- **Recommended Infill (%):** 10% (Gyroid)
- **Needs Support:** No.
- **Build Plate Adhesion:** Skirt.

The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.